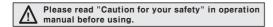
High speed response type with built-in output protection circuit

■ Features

- •Reverse power polarity and overcurrent
- ●High speed response: Under 1ms
- •Light ON/Dark ON mode selectable by control wire.
- Built-in the sensitivity adjuster.(Except for transmitted beam type)







Specifications

Model		BMS5M-TDT	BMS2M-MDT	BMS300-DDT	
Model		BMS5M-TDT-P	BMS2M-MDT-P	BMS300-DDT-P	
Sensing type	9	Transmitted beam	Retroreflective	Diffuse reflective	
Sensing dist	ance	5m	(*1) 0.1 ~ 2m	(*2) 300mm	
Sensing target		Opaque materials of min. ϕ 10mm	Opaque materials of min. Ø 60mm	Transparent, Translucent, Opaque materials	
Hysteresis				Max. 20% at rated setting distance	
Response time		Max. 1ms			
Power supply		12-24VDC ±10% (Ripple P-P : Max. 10%)			
Current consumption		Max. 45mA			
Light source		Infrared LED(modulated)			
Sensitivity adjustment		——— Adjuster			
Operation m	ode	Light ON, Dark ON selectable by control wire			
Control output		●NPN open collector output → Load voltage: Max. 30VDC, Load current: Max. 200mA, Residual voltage: Max. 1V ●PNP open collector output → Output voltage: Min. (Power supply-2.5)V, Load current: Max. 200mA			
Protection circuit		Reverse power polarity, Output short-circuit(Overcurrent) protection circuit			
Indicator		Operation indicator : Red LED, Power indicator : Red LED(BMS5M-TDT1)			
Connection		Outgoing cable			
Insulation resistance		Min. 20MΩ (at 500VDC mega)			
Noise strength		$\pm 240 \mathrm{V}$ the square wave noise(pulse width:1 μ s) by the noise simulator			
Dielectric strength		1000VAC 50/60Hz for 1minute			
Vibration		1.5mm amplitude at frequency of 10 \sim 55Hz in each of X, Y, Z directions for 2 hours			
Shock		500m/s ² (50G) in X, Y, Z directions for 3 times			
Ambient illur	mination	Sunlight: Max. 11,000/x, Incandescent lamp: Max. 3,000/x (Receiring illumination)			
Ambient temperature		-10 ~ +60 ℃ (at non-freezing stauts), Storage : -25 ~ +70 ℃			
Ambient humidity		35 ~ 85%RH, Storage : 35 ~ 85%RH			
Material		Case: ABS, Lens: Acrylic (Retroreflective: PC)			
Cable		4P, ∅5mm, Length: 2m(Emitter of transmitted beam type: 2P, ∅5mm, length:2m)			
Accessories	Individual		Reflector(MS-2), Adjustment Driver	Adjustment Driver	
	Common	Fixing bracket, Bolts/Nuts			
Approval		(€			
Unit weight		Approx. 180g	Approx. 110g	Approx. 100g	

^{*(★1)} It is mounting distance between sensor and reflector MS-2 and it is same when MS-5 is used. It is detectable under 0.1m.

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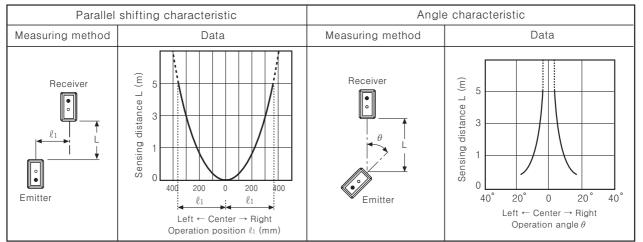
^{*(*2)} It is for Non-glossy white paper (100×100mm)

Side Sensing Type with Built-in Amplifier

■ Feature data

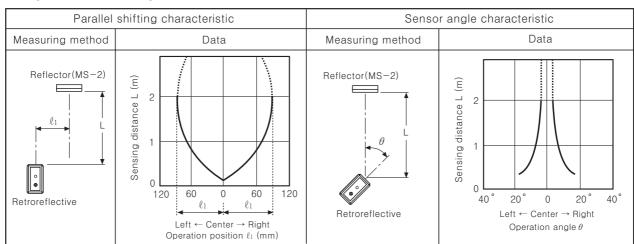
Transmitted beam

●BMS5M-TDT ●BMS5M-TDT-P



ORetroreflective

●BMS2M-MDT ●BMS2M-MDT-P



©Retroreflective

- ●BMS2M-MDT
- ●BMS2M-MDT-P

Reflector angle characteristic					
Measuring method	Data				
Reflector(MS-2)	(E) 2 2 40° 20° 0 20° 40° Left ← Center → Right Operation angle θ				

ODiffuse reflective

- ●BMS300-DDT
- ●BMS300-DDT-P

Sensing area characteristic				
Measuring method	Data			
Standard sensing target : Non-glossy white paper 100×100mm	(mu) 300 300 200 100 20 100 20 100 20 Left ← Center → Right Operation position ℓ₁ (mm)			

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

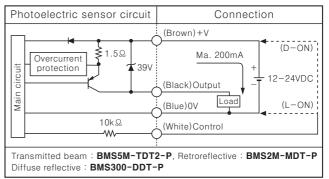
Autonics K-32

■Control output diagram

•NPN open collector output

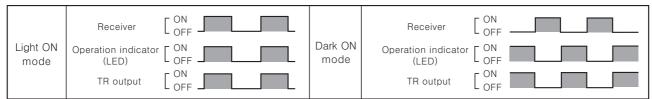
Connection Photoelectric sensor circuit (Brown)+V (D-ON)(Black)Output Max. 200mA 12-24VDC Overcurrent **★** 39\ protection 1 5.0 (L-ON) (Blue)0V 10kΩ (White) Control Transmitted beam: BMS5M-TDT2, Retroreflective: BMS2M-MDT Diffuse reflective : BMS300-DDT

●PNP open collector output

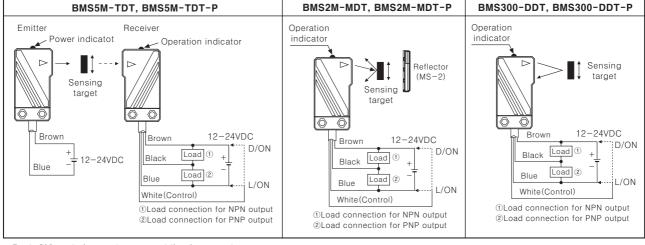


**Light ON / Dark ON mode selectable by control wire(White) Light ON : Connect control wire to 0V Dark ON : Connect control wire to +V

Operation mode

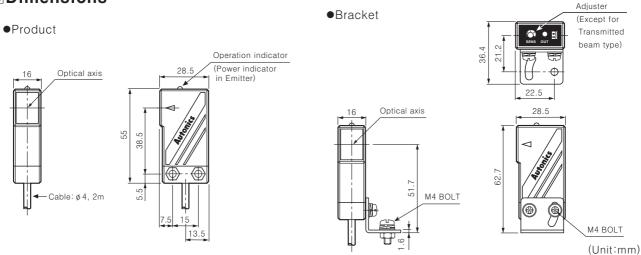


Connections



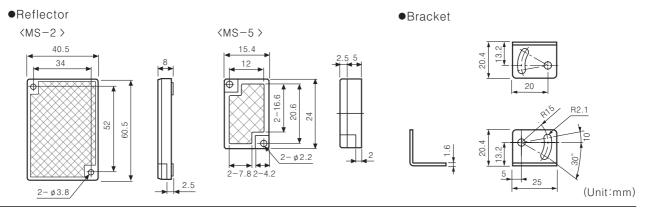
*Dark ON mode is on when control line is opened.

Dimensions



K-33 Autonics

Side Sensing Type with Built-in Amplifier



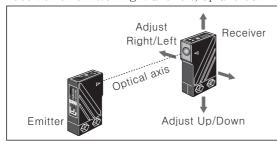
■Mounting and sensitivity adjustment

Please supply the power to the sensor, after set the emitter and the receiver facing each other and then adjust an optical axis and the sensitivity as follow;

Optical axis adjustment

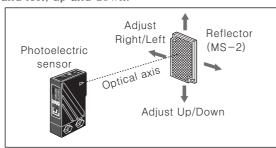
1. Transmitted beam type

Set the photoelectric sensor in the middle of the operation range of indicator adjusting the receiver or emitter right and left, up and down.



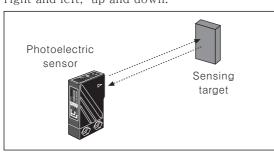
2. Retroreflective type

Mount the photoelectric sensor and reflector face then fix them in the middle of operation range of indicator adjusting the reflector right and left, up and down.



3. Diffuse reflective type

Mount the photoelectric sensor and the target then fix them in the middle of operation range of indicator adjusting the photoelectric sensor right and left, up and down.



OSensitivity adjustment

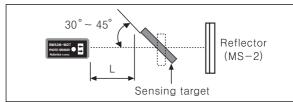
1. Retroreflective type

Fix the adjuster at max.position and then check if the sensor operate normally to pass the target within sensing area of the sensor.

If the sensor does not work normally by noise or external shine, turn the adjuster slowly up to the position .

*If reflectance of target is higher than non-glossy white paper, it might cause malfunction by reflec —tion from the target when the target is near to photoelectric sensor.

Therefore enough space between the target should be used and photoelectric sensor or the surface of target should be mounted at an angle of $30^{\circ} \sim 45^{\circ}$ against optical axis.



**If the mounting place is too small, please use MS-5 instead of MS-2 for same sensing distance.



2. Diffuse reflective type

Set the target at a position to be detected by the beam, then turn the adjuster until position ⓐ where the indicator turns on from min. position of the adjuster up to position ⓐ which the indicator turn on from min. Take the target out of the sensing

area, then turn the adjuster until position **(b)** where the indicator turns on.

If position (b) is not checked position (b) is the max. position. Set the adjuster in the middle of two switching position (a), (b).

a Optimal position

MIN MAX

SENS

*Please be aware not to make the unstable operation of sensor by background and mounting side.

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

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