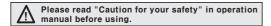
Small and light, popular type photoelectric sensor

■Features

- Easy to mount at a narrow space with small size and light weight.
- •Convenient to adjust the sensitivity by external sensitivity adjustment contol.
 - (Applied to diffuse reflective type only)
- •Easy to mount by screw type in mounting hole.
- •Reverse power polarity protection circuit.







■ Specifications

Model		BM3M-TDT		BM1M-MDT	BM200-DDT		
Sensing type		Transmitted beam		Retroreflective	Diffuse reflective		
Sensing distance		3m	(*1)	0.1 ~ 1m	(*2) 200mm		
Sensing target		Opaque materials of min. ϕ 8mm		Opaque materials of min. ϕ 60mm	Transparent, Translucent, Opaque materials		
Hysteresis					Max. 10% at rated setting distance		
Response time		Max. 3ms					
Power supply		12-24VDC ±10% (Ripple P-P : Max. 10%)					
Current consumption		Max. 45mA Max. 40mA					
Light source		Infrared LED (modulated)					
Sensitivity adjustment		Fixed			Adjuster		
Operation mode		Dark ON			Light ON	Dark ON	
Control output		NPN open collector output 🖙 Load voltage : Max. 30VDC, Load current : Max. 100mA, Residual voltage : Max. 1V					
Protection circuit		Reverse polarity protection					
Indication		Operation indicator : Red LED					
Connection		Outgoing cable					
Insulation resistance		Min. 20MΩ (at 500VDC mega)					
Noise strength		±240V the square wave noise(pulse width:1µs) by the noise simulator					
Dielectric strength		1,000VAC 50/60Hz for 1minute					
Vibration		1.5mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 2 hours					
Shock		500m/s ² (50G) in X, Y, Z directions for 3 times					
Ambient illumination		Sunlight: Max. 11,000/x, Incandescent lamp: Max. 3,000/x					
Ambient temperature		-10 ~ +60℃ (at non-freezing status), Storage : -25 ~ +70℃					
Ambient humidity		35 ~ 85%RH, Storage : 35 ~ 85%RH					
Material		Case: ABS, Lens: PMMA					
Cable		3P(2P for Transmitted beam type), ∅4mm, Length: 2m					
Accessories	Individual		Reflector(MS-2) Adjustment driver				
	Common		Fixing bracket, Bolts/nuts				
Approval		C€					
Unit weight		Approx. 170g		Approx. 105g	Appr	ox. 88g	

^{(★1)}**It is mounting distance between sensor and reflector MS-2 and it is same when MS-5 is used. It is detectable under 0.1m.

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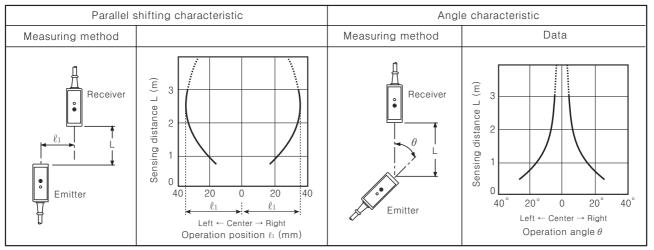
^{*(*2)}It is for Non-glossy white paper(100×100mm)

Amplifier Built-in Type for General Purpose

■ Feature data

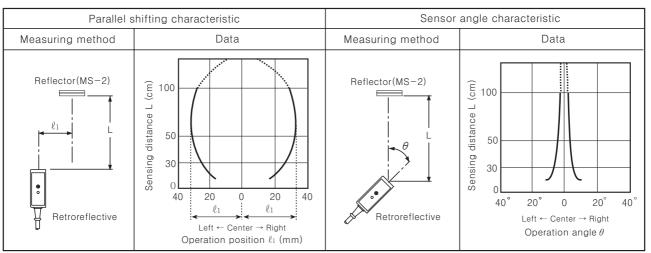
Transmitted beam

●BM3M-TDT



©Retroreflective

●BM1M-MDT



ORetroreflective

●BM1M-MDT

Measuring method Reflector(MS-2) (Eo) 100 20° 40° 20° 0 20° 40° Left ← Center → Right

Operation angle θ

Reflector angle characteristic

ODiffuse reflective

●BM200-DDT

]	Sensing area characteristic					
l	Measuring method	Data				
	Standard sensing target : Non-glossy white paper 200×200mm	(mo) To a part of the content of th				

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

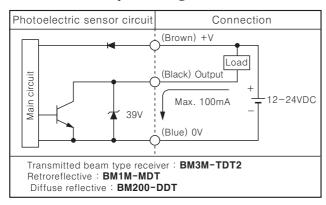
(O) Graphic panel

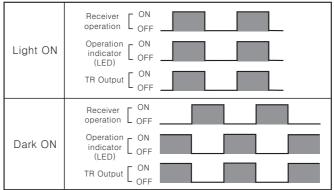
(P) Production stoppage models & replacement

Autonics K-28

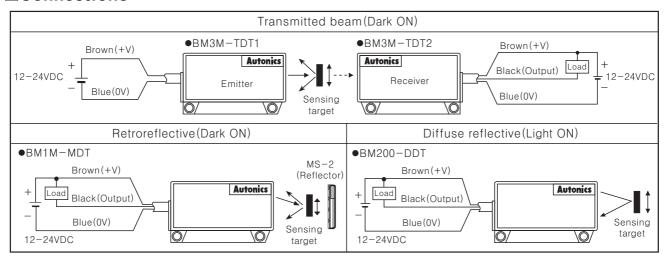
■Control output diagram

Operation mode

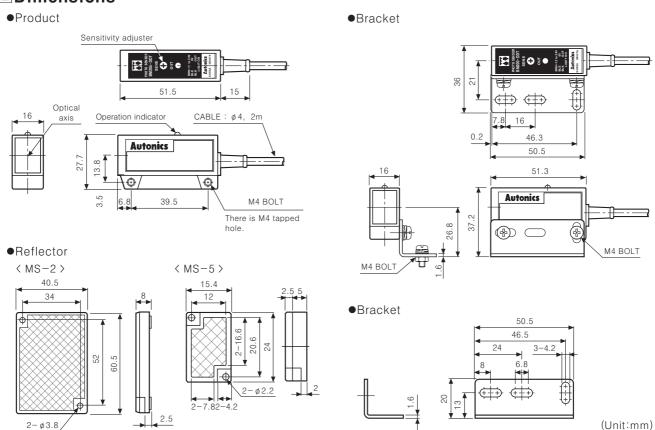




■ Connections



Dimensions



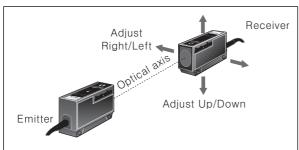
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Amplifier Built-in Type for General Purpose

Mounting and sensitivity adjustment

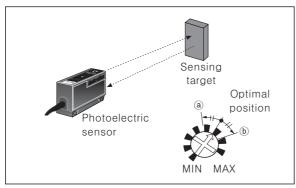
OTransmitted beam type

- 1. Supply the power to the photoelectric sensor, after set the emitter and the receiver facing each other.
- 2. Set the receiver in the middle of the operation range of indicator adjusting the receiver or the emitter right and left, up and down.
- 3. Adjust up and down direction as the same.
- 4. After adjustment, check the stability of operation putting the object at the optical axis.
- *If the sensing target is translucent body or smaller than φ8mm, it can be missed by sensor because light penetrate it.



ODiffuse reflective type

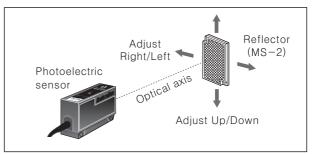
- 1. The sensitivity should be adjusted depending on a sensing target or mounting place.
- 2. Set the target at a position to be detected by the beam, then turn the adjuster until position ⓐ where the indicator turns on from min. position of the adjuster.
- 3. Take the target out of the sensing area, then turn the adjuster until position ⓑ where the indicator turns on. If the indicator does not turn on, Max. position is position ⓑ.
- 4. Set the adjuster at the center of two switching position (a), (b).



*The sensing distance indicated on specification chart is for 200×200mm of non-glossy white paper. Be sure that it can be different by size, surface and gloss of target.

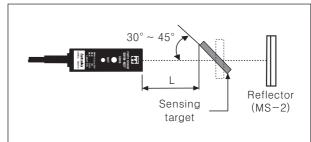
©Retroreflective type

- 1. Supply the power to the photoelectric sensor, after set the emitter and the reflector (MS-2) facing to each other.
- 2. Set the reflector or photoelectric sensor in the middle of the operation range of indicator adjusting the mirror or the sensor right and left, up and down.
- 3. Adjust up and down direction as the same.
- 4. After adjustment, check the stability of operation putting the object at the optical axis.
- *If use more than 2 photoelectric sensors in parallel, the space between them should be more than 30cm.



*If reflectance of target is higher than non-glossy white paper, it might cause malfunction by reflection from the target when thr target is nead to photoelectric sensor.

Therefore enough space between the target should be used and photoelectric sensor or the surface of target should be installed at an angle of $30^{\circ} \sim 45^{\circ}$ against optical axis.



**If the installing place is too small, please use MS-5 instead of MS-2 for same sensing distance.



(A) Counter

(B) Timer

(C) Temp.

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

Autonics K-30